



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2585

Job Sheet 172068



Part No: D2585

Job Qty: 20 ea

Part Name: Latch Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP D 04.02.16 Reformat; Add Receiving Step KJ/RF IPP C 06.07.21 waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/17/18	0.00	0.00	Start Up Waterjet		SC 18/02/17
100	Waterjet	20 pcs		2/17/18	0.00	0.51	Waterjet1		SC 18/02/17
120	QC	20 pcs		2/17/18	0.00	0.00	QC8		38
130	Brake NC	20 pcs		2/19/18	0.01	0.46	Brake NC 1		DAS 38
140	QC	20 pcs		2/19/18	0.00	0.00	QC5		38
150	Packaging	20 pcs		2/19/18	0.00	0.00	Packaging3		Stock MAR 06 2018
160	QC21-SA	20 Ea		2/19/18	0.00	0.00	QC21		DAS 21 9-80

Part Op 100 - 1-Cut as per Dwg D2585
Descriptions: 130 - Form as per Dwg D2585

MAR 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.3140 sf (.0157 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	0	57	0

8021856

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Channel	2.590inches ± 0.010	2.600 2.580	2,587	
2	Mounting Channel	0.875inches ± 0.010	0.885 0.865	0,877	
3	Mounting Channel	0.078inches ± 0.010	0.088 0.068	0,075	
4	Mounting Channel	0.191inches + 0.005 - 0.001	0.196 0.190	0,193	

Plex 2/12/18 1:04 PM Dart.Gagnon.Michelle



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Container No: S043463



Part: D2585

Job No: 172068

Serial No/Batch: S043463

Revision: D2585

Inspector:

Date: 02/17/18